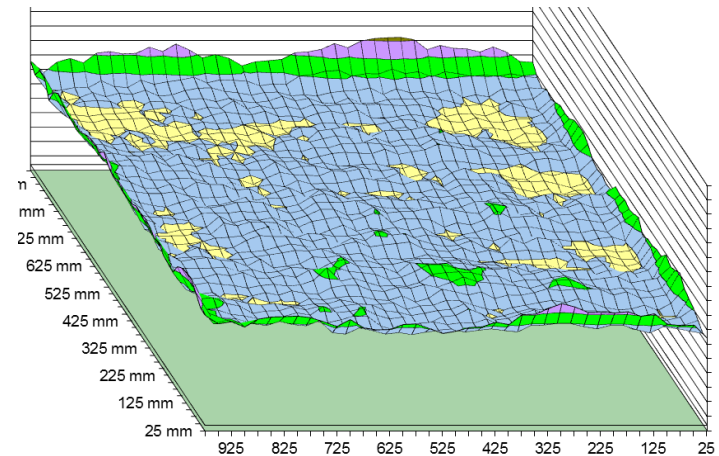


# Always apply the right amount of powder!

The patented **D**igital **V**alve **C**ontrol (DVC) technology ensures precise and reproducible powder output regulations and improves the film thickness consistency.



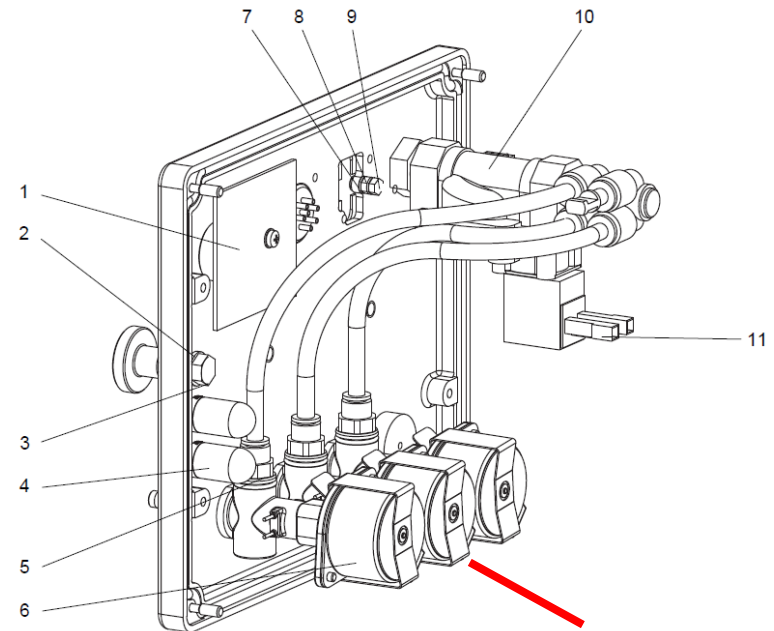
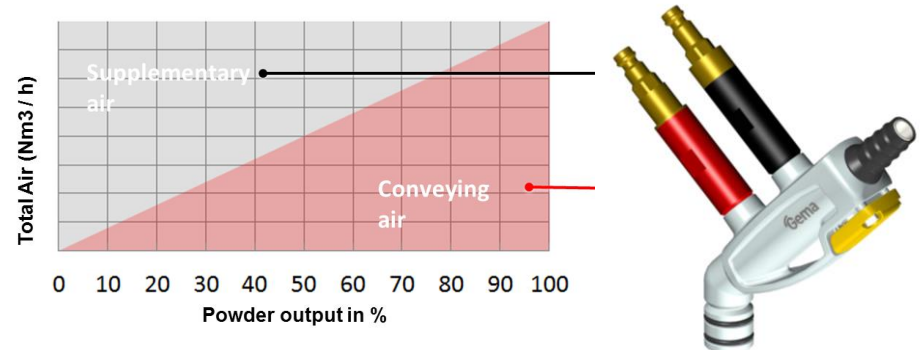
Precise  
powder output

Powder  
Savings

Reproducible  
coating results

# DVC technology: how does it work?

- Precise and repeatable regulations of the conveying and supplementary air to the Venturi injector are very important to achieve stable powder output and good coating results.
- **Digital Valve Control (DVC)** is the technology used in the OptiStar gun control. The flow of compressed air to the OptiFlow injector is regulated by motor driven valves.

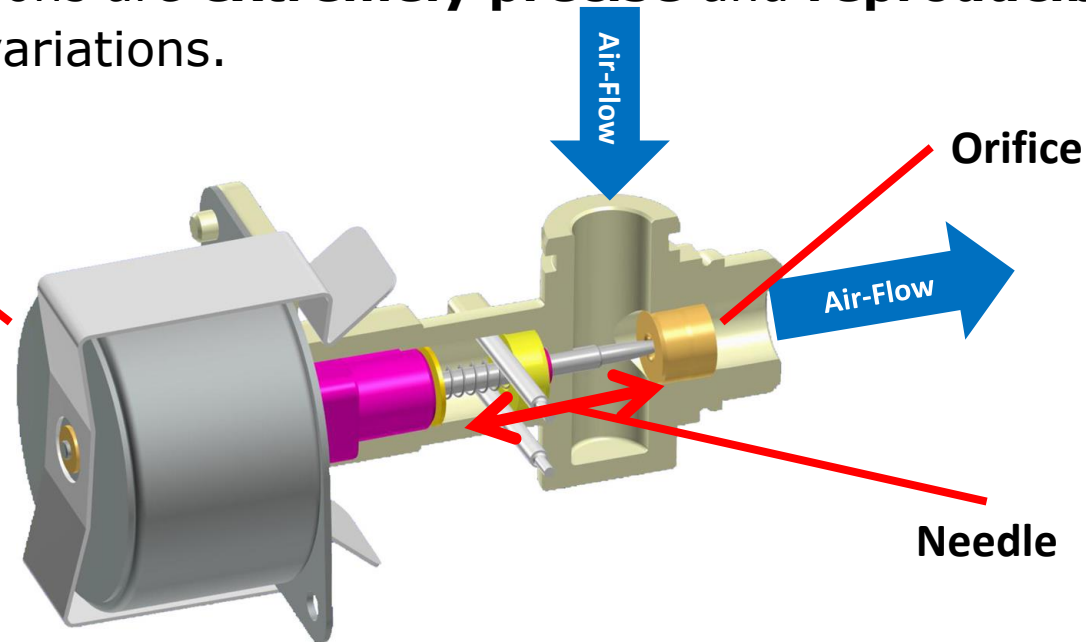


**Motor-driven valves**

# DVC technology: how does it work?

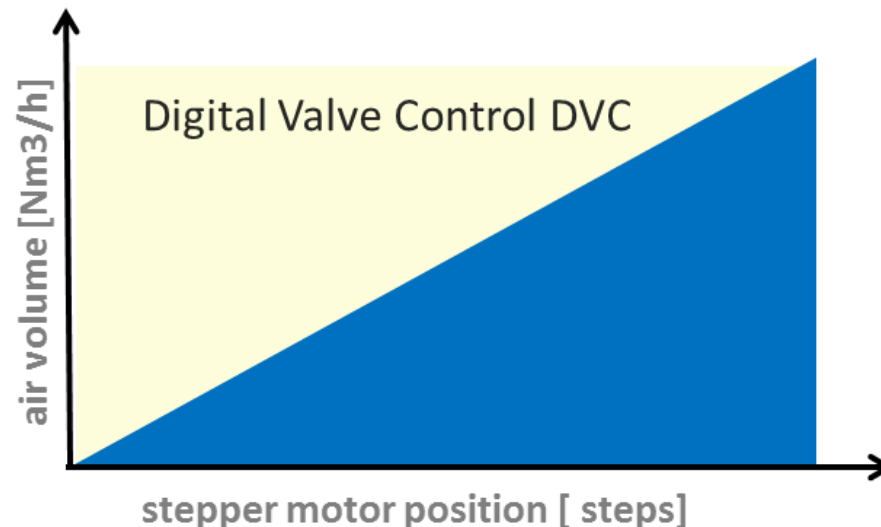
- In each motor-driven valve a stepper motor axially moves a conical needle into an orifice and precisely regulates the size of the opening for the flow of compressed air.
- Each stepper motor position corresponds to an air-flow value and is stored by a micro-processor.
- Airflow regulations are **extremely precise** and **reproducible** with no hysteresis variations.

Stepper Motor



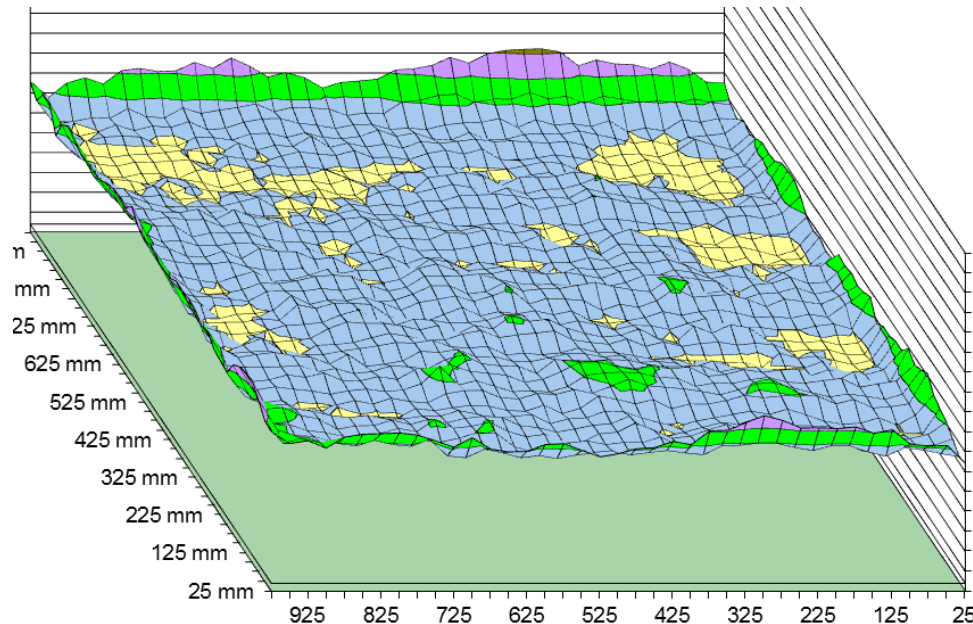
# Precise Powder Output

- DVC technology allows extremely precise powder output regulations.
- It is very easy for every powder coater to find the right application settings for each powder / object and store them for future use.
- The control unit periodically recalibrates the motor-driven valves. This happens automatically, without any manual intervention.
- Powder output regulations remain very stable over time.



# Powder Savings

- Thanks to the DVC technology it is easy to precisely regulate the powder output of **all the guns** at the same value.
- This results in a more uniform powder distribution on the surface, and consequently in very significant **powder savings**.



# Reproducible coating results

- Thanks to their DVC technology, the motor-driven valves precisely reproduce the exact same settings for a long time, without any hysteresis problems.
- The application parameters can be easily stored in the OptiStar modules and recalled whenever needed.
- The periodic automatic recalibration of the motor driven valves ensures precise settings for the longest time.
- **Reproducible coating results are essential to achieve a consistent application quality and to save powder.**

